



**PROTECTIVE  
&  
MARINE  
COATINGS**

**Elladur ACS  
PRODUCT TECHNICAL DATA**

**PRODUCT DESCRIPTION**

Elladur ACS is a coloured two component gloss aliphatic polyaspartic low viscosity fast curing coating providing excellent abrasion resistance and improved scratch resistance with fast curing schedule and UV stability.

**ADVANTAGES**

- Gloss finish
- Scratch and abrasion resistant
- UV stable
- Low odour
- Easy to apply
- Low viscosity
- Good adhesion
- Fast cure

**RECOMMENDED USE**

- As a gloss fast curing top coat for polyaspartic, polyurethane and epoxy resin floor systems

**PRODUCT DATA**

<b>Volume Solids:</b>	~100%	<b>Application at 20°C</b>
<b>VOC:</b>	<10 g/l calculated per full mixed unit	Recoating Intervals: 2-4 hours or once surface has lost tackiness (but within 24 hours)
<b>Colours:</b>	See colour chart	Light Traffic: 2-4 hours
<b>Finish:</b>	Gloss	Full Traffic: 24 hours
<b>Flash Point:</b>	N/A	Full Chemical Cure 3 days
<b>Cleanser/Thinner:</b>	Thinning not recommended	<b>Pot Life:</b> 20 minutes from mixing
<b>Pack Size:</b>	20 kg	<i>The pot life may be shorter for larger pack sizes if the product is not used within the pot life limit.</i>
<b>Pack Weights:</b>	15 kg base/5 kg hardener (20 kg)	<b>Note:</b> All mixed product must be used within the pot life time limit, if the product is left in the container after mixing and not used, it may release hazardous fumes due to exothermic reaction.
<b>Mixing Ratio:</b>	3 parts base to 1 part hardener by weight only	<b>Coverage Rate:</b> Typically 0,1-0,2 kg/m <sup>2</sup> (Theoretical)
<b>Mixed Density:</b>	Approximately 1.24 g/cm <sup>3</sup>	<i>Coverage rate is calculated based on a sealed and smooth surface and may vary based on the substrate roughness and other conditions.</i>
<b>Shelf Life:</b>	12 months (Base and Hardener) when stored in unopened containers	<b>System Thickness:</b> 0,07 – 0,1 mm (Recommended)
<b>Storage:</b>	Keep out of direct sunlight. Store in a dry place, between 15°C – 20°C	<i>The suggested thickness range is calculated based on average volume solid as a general recommendation for the specified condition and for each application may vary.</i>
<b>Recommended Application Methods:</b>	Roller, brush and squeegee	



## SURFACE PREPARATION

**New Concrete Floors:** New concrete must be clean, sound, dry, fully cured and surface laitance removed by vacuum enclosed mechanical grinding, a minimum strength of 25N/mm<sup>2</sup> is required.

**Existing Concrete Floors:** Remove all dirt, oil, grease, old paint or any other surface contaminants by vacuum enclosed shot blasting, scarifying or mechanical grinding. Fats, oils or greases must be removed by mechanical means and detergent washing and making sure all residue of detergent is washed and removed by rinsing with clean water. Local repairs should be carried out using **Elladur AB** mixed with the adequate quartz.

**Existing Floors (previously coated):** All previous coatings and loose floor paints must be removed by mechanical preparation as described in the above section and primed as specified. If the old resin flooring cannot be removed then please consult with our technical team for advice on intercoat adhesion and suitability, as it may not be compatible with the existing floor coating.

Where **Elladur ACS** is applied to masonry/concrete surfaces, care must be taken to ensure that surface preparation is thorough but does not disfigure the surface.

PRIMING	APPLICATION CONDITIONS
<p><b>Elladur ACS</b> is typically applied as a topcoat onto polyaspartic, polyurethane and epoxy systems. If applied direct to a substrate it should ideally be primed with a suitable primer such as <b>Elladur AP</b> prior to application. Porous substrates may require double priming. See Sherwin-Williams System Sheets for recommended floor systems.</p> <p><i>For further information please refer to recommended individual product data sheets.</i></p>	<p><b>Elladur ACS</b> is supplied in prepacked units. Before mixing precondition both A and B components to a temperature of approximately 15 to 20°C. The ambient temperatures of the areas should not be allowed to fall below 15°C throughout the application and the curing period, as this could have an adverse effect on the appearance and colour of the system. Surface temperature must be above 5°C and at least 3°C above the dew point. Where possible it is recommended that the application area is heated to a minimum temperature of 15°C ideally to allow the ambient and substrate temperature to stabilise prior to installation.</p> <p>Any subsequent top coats should be applied with 24 hours of the <b>Elladur ACS</b> being applied.</p>

## MIXING AND APPLICATION

Pour the entire contents of part B into the container of part A. Mix with a low speed (ca.300 rpm) electric drill and paddle for at least 1 minutes until homogenous. Scrape the sides and bottom of the container several times during mixing to ensure complete mixing. Keep the mixing head submerged to avoid entrapping air.

Apply **Elladur ACS** immediately by roller, brush or squeegee with a consistent procedure. It is also important to maintain a wet edge with this product to minimise the risk of roller marks in the cured finish. Work evenly over surface ensuring it is fully wetted out and then roll to complete an even coating without any ponding.

WARRANTY	DISCLAIMER
<p><i>Any person or company using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk, and Sherwin-Williams can accept no liability for the performance of the product, or for any loss or damage arising out of such use.</i></p> <p><i>The information detailed in this datasheet is liable to modification from time to time in the light of experience and normal product development, and before using, customers are advised to check with Sherwin-Williams, quoting the reference number, to ensure that they possess the latest issue.</i></p>	<p><i>The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.</i></p>

## HEALTH AND SAFETY

*Consult Product Health and Safety Datasheet for information on safe storage, handling and application of this product.*

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*This datasheet is specifically subject to the disclaimer which can be found at: <http://protectiveemea.sherwin-williams.com/Home/Disclaimer>*